

This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1903 Excerpt: ...at b. The strip c and handle // brace a firmly and keep it square with the wall; f g represents a guide strip on which c slides, and dc a line drawn on the ceiling, flush with the outer edge of a, which is always kept along the line. Another form of mold is shown at a, Fig. 106. PKOPOKTIOXS OF MATERIALS. 223. The quantity of thoroughly slaked lime paste that a barrel of ordinary lump lime will yield varies from about 2.6 to 2.75 barrels. The voids in sharp and clean sand are about of its bulk. Probably the best plastering mortar is obtained by using sufficient lime paste to fill the voids in the sand 1 times; that is, the lime paste should be = h the volume of the sand, or 1 part of lime paste to 2 of sand. Measured in barrels, the lime (unslaked) and sand should be in the ratio of 1 to about 5?. If lime is sold by weight, the same result will be had by using 2 barrels of sand to 100 pounds of dry lime. For 100 square yards of plastering, laid inch thick, it will require, at the above proportions, about 2 J barrels of lime and 14 barrels of sand. For the best class of work, the quantity of hair used should be bushels to 1 barrel of lime for the first, or scratch, coat, and bushel to 1 barrel for the second, or brown, coat. Generally, however, plastering mortar contains less lime and hair than above given, although these proportions are not too much for firstclass work. It is a difficult matter to regulate the proportion and uniform mixing of common plaster, unless the operations are constantly watched. The ordinary method of mixing is to add as much sand to the slaked lime as the mixer thinks it will stand, and it is hard for the architect to determine whether or not there is too much sand; but considerable experience will enable one to judge the quali...

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